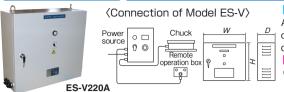
Model ES-V ELECTRO CHUCK MASTER*



[Application]

An input from an AC power source is rectified to DC, which is output to electromagnetic chucks. The output voltage can be varied to control the holding power of electromagnetic chucks. The automatic demagnetization function is activated to reduce the residual magnetism of the electromagnetic chucks. [Features]

- Suitable for large sized electromagnetic chucks and connecting type electromagnetic chucks that require a relatively large electric capacity.
- The low voltage range for variable output is very stable.

ELECTROMAGNETIC CHUCKS

CHUCK CONTROLLERS

PERMANENT

ELECTROMAGNETIC CHUCKS

MAGNETIC CHUCKS

BLOCKS FOR MC

VACUUM

PROMELTA* SYSTEM

SINE BAR CHUCKS

Madal	Power Source	Output Dimensions N		Mounting Hole Pitch		Mountig Mass	Remote Operation Box							
Model	Power Source	Voltage	Current	Width	Height	Depth	Width	Height	Hole	Hole	Width	Height	Depth	Cord
ES-V220A	Single-phase	0—90 VDC	20A	600(23.6)	550 (21.6)	250	400	596(23.4)	4-φ10	60kg/133 lb	100	155	70	5m(196.8)
ES-V230A	200 VAC,50/60Hz	0—90 VDC	30A	650(25.5)	600 (23.6)	(9.84)	(15.7)	646 (25.4)	$(\phi 0.39)$	80kg/177 lb	(3.93)	(6.10)	(2.75)	5111(196.6)

Model KR RECTIFIER FOR ELECTROMAGNETIC CHUCK



Model KR-N

[Application]

These rectifiers rectify an input from an AC power source to direct current and output it to electromagnetic chucks via a demagnetizer. They can also be used as a source to supply DC to electromagnetic holders.

[Features]

- ●The very compact size (volume reduced by 50% from our conventional models) saves installation space and can be installed in a control panel, too.
- Since this is connected to a magnet on the backside, connection time can be reduced substantially.
- ●External control terminals are provided as standard features for automatic operation by means of external contacts, etc.
- Power cable (2 m) and plug included.

Model KR-T

[Application]

These rectifiers rectify an input from an AC power source to direct current and output it to electromagnetic chucks via a demagnetizer. The output voltage can be varied to control the holding power of electromagnetic chucks.

[Features]

- ■Both 100 VAC and 200 VAC can be used.
- An output voltmeter is provided.
- The output can be varied in a wide range to provide a wide range of adjustment of the holding power.
- Power cable (2 m) included.

[mm(in)]

Model	Power Source	Out	tput		Mass			
Model	Fower Source	Voltage	Current	Width	Height	Depth	IVIdSS	
KR-N101A	Single-phase 100 VAC,50/60Hz	90 VDC	1A	100 (3.93)	77 (3.03)	106 (4.17)	1.0kg/2.2 lb	
KR-N103A	Single-phase 100/200 VAC,50/60Hz		ЗА	100 (3.93)		100 (4.17)	1.UKg/2.2 ID	
KR-T203A		10—120 VDC	3A	280 (11.0)	140 (5.51)	184 (7.24)	8.5kg/ 18 lb	
KR-T205		0-120 VDC	5A	400 (15.7)	170 (6.69)	290 (11.4)	14.0kg/ 31 lb	

*The output voltage of Model KR-T is stable when above 30 V.

CHUCK MASTER* DEDICATED TO DEMAGNETIZATION Model ESR



[Application]

Model ESR-N102 rectifies an input from an AC power source to DC and outputs it to electromagnetic chucks. For demagnetization, the attenuating alternating output is operated manually. A rectifier is built in

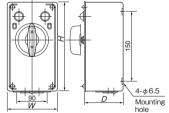
Model ESR-5A relays DC output to electromagnetic chucks and for demagnetization, the attenuating alternating output is operated manually. A rectifier needs to be installed in the preceding stage.

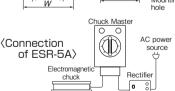
[Features]

- ■Turning the dial repeats reversal of the circuit and changing over of resistance values for easy demagnetization.
- Thanks to the manual type, this can be applied to diversified workpieces by simply turning the dial.

										[mm (in)]
ĺ	Model	Electrical Rating		Dimensions			Mounting Hole Pitch		Mounting	Mass
	Model	Input	Output	Width	Height	Depth	Width	Height	Hole	IVIASS
	ESR-N102	100 VAC,50/60Hz	90 VDC-2A	110(4.33)	205(8.07)	85 (3.34)	90	150	4-φ6.5	1.8kg/3.9 lb
	ESR-5A	Max. 120 VDC-4A	Max. 120 VDC-4A	110(4.33)	190(7.48)	84 (3.30)	(3.54)	(5.90)	(φ0.25)	1.7kg/3.7 lb

Height





Model S-2A SELECTOR SWITCH FOR DEMAGNETIZATION



Voltage

Max. 120 VDC

Model

S-2A

[Application]

A switch to relay DC output from the rectifier to electromagnetic chucks and is operated manually to select the output for demagnetization.

Current

Width

■Easy installation and light weight. Simple and robust construction. (Wiring of selec-

etor switch)							
	Electron	nagnetic chuc		ector itch	Model K rectifier		
ıs		Mounting	Hole Pitch	Mounti	ng Hole	Mass	
	Depth Width		Height	IVIOUITI	ig noie	IVIdSS	

l	+ +	1	-		_
		152			140
	40 60		50	24 3	4- ϕ 5 Mountin

 $| 60(2.36) | 121(4.76) | 152(5.98) | 40(1.57) | 140(5.51) | 4-\phi 5(\phi 0.19) | 0.4kg/0.8 | b$

BLOCKS, HOLDERS, MINI CHUCKS