## Model KM-S SIMPLE HEXAGONAL HOLDER



Holding Power				
Steel bar	Steel plate			
250-400N	250-700N			

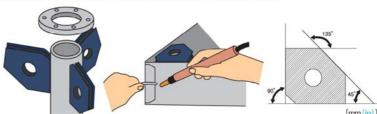
Holding Power				
Steel bar	Steel plate			
100-200N	150-500N			

#### [Application]

These holders are used for tack welding and temporary assembly during welding and assembly work. They can be used in wide applications as they hold round pipes and

#### [Features]

- The holding angle can be set to 45°, 90° and 135°.
- Compact and handy. Lower cost and simpler than the hexagonal holder KM-S.
- The concave attractive face can hold certain round steel bars.



Model	Holding Power		Dimensions	Dia. of	14
Model	Steel bar	Steel Plate	Dimensions	Steel Bar	Mass
KM-S9	100-200N(10-20kgf)   50-100N( 5-10kgf)}	150-500N (15-50kgf) {100-300N (10-30kgf)}	90 (3.54) × 90 (3.54) ×14 (0.55)	(0.39)	0.4kg/ 0.88 lb 1.0kg/ 2.20 lb
KM-S12	250-400N (25-40kgf)  150-250N (15-25kgf)	250-700N (25-70kgf)  200-500N (20-50kgf)	120 (4.72) ×120 (4.72) ×26 (1.02)		

\*The holding power on steel plate is based on a test piece of SS400, 10 mm thick, ground surface. Note: The holding power in [ ] is for attraction on one face in the case of double-face attraction.

# Model KM-TH ANGLE CLAMP



## [Application]

Usable for temporary holding during tack welding and assembly and for holding down gages and rulers

## [Features]

The all trapezoidal sides provide a strong magnetic force. The angles of 45°, 90° and 135° can be used.

#### Dimensions Model Holding Power Mass KM-TH12A 450N (45kgf) 115(4. 50(1. 0.8kg/1.76 KM-TH16A

# **ANGLE CLAMP**



#### [Application]

This clamp can be used for temporary holding and temporary assembly during welding. It can hold workpieces firmly.

#### [Features]

- ●The V-groove provided on the attractive face enables this clamp to be used for workpieces having curved surfaces such as round steel bars and pipes in addition to flat workpieces.
- ON/OFF function provided.
- Holding angle 90° only.

[mm (in)]

	Holding	Dimensions				
Model	Power	Length	Width	Height	Mass	
KM-TA12	400N (40kgf)	72(2.83)	36(1.41)	120 (4.72)	1kg/2.20 lb	

\*The holding power is based on a test piece of SS400, 10 mm thick, ground



These holders cannot be used for work where heat is applied for long hours. If the magnet is subjected to high temperature, Precautions for use These holders cannot be used for work where theat is applied for long from the its magnetic force will drop or be lost suddenly, causing the workpiece to come off the attractive face. Exercise caution.