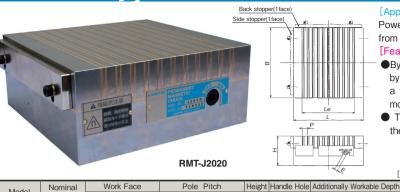
# Model RMT-/ ADDITIONALLY WORKABLE RECTANGULAR PERMANENT MAGNETIC CHUCK

Work Face Mounting Fa

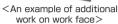
Max.25



Powerful permanent magnetic chucks for a wide range of applications from heavy duty grinding to light duty cutting. Usable in liquid also.

- By additionally machining the work face, it becomes possible to hold by magnetism such irregular shaped workpieces that cannot be held on a flat surface. Also by additionally making mounting holes on the mounting face, it becomes possible to mount the chuck on pallets, etc.
- The work face can be machined to a depth of 13 mm max. and the mounting face to a depth of 25 mm max.







work on mounting face>

### 14.5 (1.5+3.2+1.5+8.3) 8 (0.31 Max.13 200 \*A hex wrench key is included with Model RMT-J1515 and a dedicated handle is included with Model RMT-J2020

Size

В 150 150 107.7

Model

RMT-J1515

### RECTANGULAR PERMANENT MAGNETIC MICROPITCH CHUCK

[mm(in)]

Mass

15kg/

27kg/

# RMWH-2040C

# [Application]

Suitable for grinding thin, thick and small workpieces

# [Features]

- •Extremely low profile, 45 mm for small to medium sizes and 50 mm for large sizes and light weight.
- ■A wide attractive area on the chuck work face, allowing the corners to be utilized.
- ●The magnetic force ON-OFF handle can be operated lightly thanks to a special slide design. The side insert type used allows the handle to be detached when it is not used.
- ●A micropitch type having very fine pole-to-pole pitches. This design provides effective holding power not only on thick workpieces but also on thin and small workpieces.
- Drip-proof specification. (Not usable in liquid) ※ For use in liquid, please use Model RMWH-ED.

	В
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	Model	Nominal Size	Work Face				Pole Pitch	Mounting Face		Height  Handle Hole		Mass	
	iviodei	Nominal Size	В	L1	Le	t	Р	В	L <sub>2</sub>	h	Н	Е	IVIASS
÷	RMWH- 713C	75(2.95)×130(5.11)	75 (2.95)	130 (5.11)	103 (4.05)	18 (0.70)		75 (2.95)	146 (5.74)	10 (0.39)		8 (0.31)	3.8kg/ 8 lb
l	RMWH-1018C	105(4.13)×175(6.89)	105 (4.13)	175 (6.89)	142 (5.59)		3(1+2) (0.11)		191 (7.52)				7kg/ 15 lb
	RMWH-1025C	105(4.13) ×250(9.84)		250 (9.84)	208 (8.18)			105(4.13)	266 (10.4)				9.5kg/ 20 lb
	RMWH-1030C	105(4.13) ×300(11.8)		300 (11.8)	256 (10.0)				316(12.4)				11.5kg/ 25 lb
	RMWH-1325C	130(5.11) ×250(9.84)	130 (5.11)	250 (9.84)	208 (8.18)			130(5.11)	266 (10.4)				12kg/ 26 lb
	RMWH-1515C	150(5.90) ×150(5.90)		150 (5.90)	118(4.64)				166 (6.53)				8.5kg/ 18 lb
1	RMWH-1530C	150(5.90) ×300(11.8)		300 (11.8)	256 (10.0)			150 (5.90)	316(12.4)				16.5kg/ 36 lb
	RMWH-1535C	150(5.90) ×350(13.7)		350 (13.7)	298(11.7)				366 (14.4)				19kg/ 41 lb
	RMWH-1545C	150(5.90) ×450(17.7)		450 (17.7)	394 (15.5)				466 (18.3)				24.5kg/ 53 lb
	RMWH-2035C	200(7.87) ×350(13.7)	200 (7.87)	350 (13.7)	298 (11.7)			200 (7.87)	366 (14.4)				26kg/ 57 lb
T	RMWH-2040C	200(7.87) ×400(15.7)		400 (15.7)	346 (13.6)				416(16.3)				29.5kg/ 64 lb
	RMWH-2050C	200(7.87)×500(19.6)		500 (19.6)	442(17.4)				516(20.3)	14			40kg/ 88 lb
1	RMWH-2060C	200(7.87)×600(23.6)		600 (23.6)	541 (21.3)				616(24.2)	(0.55)			48kg/105 lb
	RMWH-2525C	250(9.84) ×250(9.84)	250 (9.84)	250 (9.84)	208 (8.18)			250 (9.84)	266 (10.4)	10			24kg/ 52 lb
	RMWH-2530C	250(9.84) ×300(11.8)		300 (11.8)	256 (10.0)				316(12.4)	(0.39)	(1.77)		28kg/ 61 lb
	RMWH-3050C	300(11.8)×500(19.6)		500 (19.6)	442(17.4)			300 (11.8)	516 (20.3)	14			60kg/132 lb
	RMWH-3060C	300(11.8)×600(23.6)		600 (23.6)	541 (21.3)				616(24.2)	(0.55)			72kg/158 lb
	*As for the handle, a hey wrench key is included												

As for the handle, a hex wrench key is included

## Model RMWH-I ADDITIONALLY WORKABLE RECTANGULAR PERMANENT MAGNETIC CHUCK



Model	Nominal Size	Work Face				Pole Pitch	Mounting Face			Height	Processable Dimensions			
Wodel		В	L1	Le	t1	Р	В	L <sub>2</sub>	h	Н	t <sub>2</sub>	Ε	Mass	
RMWH-J1325	130(5.11) ×250(9.84)	130 (5.11)	250 (9.84)	208 (8.18)	33 (1.29)	3(1+2) 0.11 (0.03+0.07)	130 (5.11)	266 (10.4)	10 (0.39)	55 (2.16)	Max.15 (0.59)	8 (0.31)	15kg/ 33.0 lb	

[mm(in)]

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8 .31)	15kg/ 33.0 lb	<ul><li>The the c</li></ul>
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# [Application]

Suitable for grinding thin, thick and small workpieces. [Features]

- As with the standard Model RMWH, this is a micropitch type having very fine pole-to-pole pitches. This design provides effective holding power not only on thick workpieces but also on thin and small workpieces.
- Since the chuck work face can be machined to a depth of 15 mm max., workpieces that do not have a flat attractive face can also be held firmly.
- By machining holes and slots according to workpiece shapes in advance, the workpiece securing and setting up time can be reduced significantly when compared with the conventional mechanical clamping method.
- Since the face plate is thicker than the standard Model RMWH by 15 mm, this chuck can be used for a longer od of time in applications that require frequent self-cut.
- chuck mounting section is made of iron, which allows chuck to be held on an existing magnetic chuck.

Sizes up to 130 mm wide  $\times$  250 mm long maximum available

PROMELTA\* SYSTEM SINE BAR CHUCKS BLOCKS, HOLDERS, MINI CHUCKS

ELECTROMAGNETIC CHUCKS

CHUCK CONTROLLERS (

PERMANENT
ELECTROMAGNETIC CHUCKS N

BLOCKS FOR MC

VACUUM

HOLDING TOOLS

MEASURING TOOL HOLDERS

MAGNETIC HOLDERS

MAGNETIC TOOLS